### Technical Datasheet AWS 011 Rev.1



# **INCONEL<sup>®</sup> 601**

#### **Key Features**

Outstanding resistance to oxidation & other forms of high temperature corrosion

Higher mechanical properties at elevated temperatures than Inconel 600

High temperature static applications

IMPORTANT We will manufacture to your required mechanical properties.

### key advantages to you, our customer



0.025mm to 21mm (.001" to .827")



Wire to your spec



Order 3m to 3t (10ft to 6000Lbs)



E.M.S available



Delivery: within 3 weeks



Technical support

### INCONEL® 601 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

### Packaging

- CoilsSpools
- Bars or lengths

°Trade name of Special Metals Group of Companies.

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## **INCONEL<sup>®</sup> 601**



Chemical Composition			Specifications	Key Features	Typical Applications	
Element	Min %	Max %	ASTM B166	Outstanding resistance to oxidation & other	Petrochemical - Processing Industrial Furnaces Gas Turbine - Components Heat Treating - Equipment	
Ni	58.00	63.00		forms of high temperature corrosion		
Cr	21.00	25.00	Designations	Higher mechanical properties at elevated temperatures than Inconel 600		
S	-	0.015	W.Nr. 2.4851	<sup>I</sup> High temperature static applications		
Mn	-	1.00	UNS N06601 AWS 011			
AI	1.00	1.70				
С	-	0.10				
Cu	-	1.00				
Si	-	0.50				
Fe BAL		AL				

Density	8.11 g/cm <sup>3</sup>	0.293 lb/in <sup>3</sup>	
Melting Point	1411 ℃	2571 °F	
Coefficient of Expansion	13.75 μm/m °C (20 – 100°C) 7.6 x 10 <sup>-6</sup> in/in °F (70 – 212 °F)		
Modulus of Rigidity	81.2 kN/mm <sup>2</sup>	11777 ksi	
Modulus of Elasticity	206.5 kN/mm <sup>2</sup>	29951 ksi	

Heat Treatment of Finished Parts							
Condition of sumplied by Alley Wire	Туре	Temperature			Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	480 – 870	900 – 1600	1	Air		
Temperature depends on composition and amount of cold work							

Properties							
Condition	Approx. tensile streng	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	700 – 900	102 – 131	-200 to +1000	-330 to +1830			
Spring Temper	1200 – 1450	174 – 210	-200 to +1000	-330 to +1830			

The above tensile strength ranges are typical. If you require different please ask.



