Technical Datasheet AWS 011 Rev.1



INCONEL[®] 601

Key Features

Outstanding resistance to oxidation & other forms of high temperature corrosion

Higher mechanical properties at elevated temperatures than Inconel 600

High temperature static applications

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



0.025mm to 21mm (.001" to .827")



Wire to your spec



Order 3m to 3t (10ft to 6000Lbs)



E.M.S available



Delivery: within 3 weeks



Technical support

INCONEL® 601 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

- CoilsSpools
- Bars or lengths

°Trade name of Special Metals Group of Companies.

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INCONEL[®] 601



Chemical Composition			Specifications	Key Features	Typical Applications	
Element	Min %	Max %	ASTM B166	Outstanding resistance to oxidation & other	Petrochemical - Processing Industrial Furnaces Gas Turbine - Components Heat Treating - Equipment	
Ni	58.00	63.00		forms of high temperature corrosion		
Cr	21.00	25.00	Designations	Higher mechanical properties at elevated temperatures than Inconel 600		
S	-	0.015	W.Nr. 2.4851	^I High temperature static applications		
Mn	-	1.00	UNS N06601 AWS 011			
AI	1.00	1.70				
С	-	0.10				
Cu	-	1.00				
Si	-	0.50				
Fe BAL		AL				

Density	8.11 g/cm ³	0.293 lb/in ³	
Melting Point	1411 ℃	2571 °F	
Coefficient of Expansion	13.75 μm/m °C (20 – 100°C) 7.6 x 10 ⁻⁶ in/in °F (70 – 212 °F)		
Modulus of Rigidity	81.2 kN/mm ²	11777 ksi	
Modulus of Elasticity	206.5 kN/mm ²	29951 ksi	

Heat Treatment of Finished Parts							
Condition of sumplied by Alley Wire	Туре	Temperature			Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	480 – 870	900 – 1600	1	Air		
Temperature depends on composition and amount of cold work							

Properties							
Condition	Approx. tensile streng	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	700 – 900	102 – 131	-200 to +1000	-330 to +1830			
Spring Temper	1200 – 1450	174 – 210	-200 to +1000	-330 to +1830			

The above tensile strength ranges are typical. If you require different please ask.



