Technical Datasheet AWS 055 Rev.1



HASTELLOY C-2000

Key Features

Developed to resist corrosion in a wider range of media Resistant to an extensive range of corrosive chemicals including sulphuric, hydrochloric & hydrofluoric acids

Superior pitting resistance and crevice corrosion resistance to Hastelloy C-276

Excellent corrosion resistance to reducing media Good oxidising resistance

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



0.025mm to 21mm (.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



E.M.S available



Delivery: within 3 weeks



Technical support

HASTELLOY[~] C-2000 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

- CoilsSpools
- Bars or lengths

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Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	ASTM B574	Developed to resist corrosion in a wider	Chemical processing
Cr	22.00	24.00	ASTM B575 ASTM B619	range of media	
Мо	15.00	17.00		Resistant to an extensive range of corrosive chemicals including sulphuric, hydrochloric	
Fe	-	3.00	Designations	& hydrofluoric acids	
С	-	0.010	W.Nr. 2.4675	Superior pitting resistance and crevice	
Si	-	0.080	UNS N06200 AWS 055	corrosion resistance to Hastelloy C-276	
Со	-	2.00		Excellent corrosion resistance to reducing media	
Mn	-	0.50		Good oxidising resistance	
Р	-	0.025			
S	-	0.010			
Cu	1.30	1.90			
AI	-	0.50			
Ni	Ni BAL				

Density	8.5 g/cm ³	0.307 lb/in ³	
Melting Point	1399 ℃	2550 °F	
Coefficient of Expansion	12.4 μm/m °C (20 – 100 °C) 6.9 x 10 ⁻⁶ in/in °F (70 – 212 °F)		
Modulus of Rigidity	79 kN/mm²	11458 ksi	
Modulus of Elasticity	206 kN/mm ²	29878 ksi	

Heat Treatment of Finished Parts							
Condition of supplied by Alloy Wite	re Type	Temperature		Time (UI)	Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	400 – 450	750 – 840	2	Air		

Properties							
Condition	Approx. tensile stren	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	700 – 1000	102 – 145	-200 to +400	-330 to +750			
Spring Temper	1300 – 1600	189 – 232	-200 to +400	-330 to +750			

The above tensile strength ranges are typical. If you require different please ask.

