



INCONEL[®] X-750



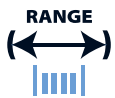
Key Features

- Good creep rupture strength at high temperatures
- Very good at cryogenic temperatures
- Age hardenable
- ☑ High temperature dynamic applications

IMPORTANT

We will manufacture to your required mechanical properties.

key advantages to you, *our customer*



0.025mm to 21mm
(.001" to .827")



Order 3m to 3t
(10 ft to 6000 Lbs)



Delivery:
within 3 weeks



Wire to your spec



E.M.S available



Technical support

INCONEL[®] X-750 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

- Coils
- Spools
- Bars or lengths



*Trade name of Special Metals Group of Companies.

INCONEL® X-750



alloy wire®
international

Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	AMS 5667 AMS 5671 AMS 5698 (No 1 Spring Temper) AMS 5699 (Spring Temper) ASTM B637 BS HR 505 GE B14H41 ISO 15156-3 (NACE MR 0175)	Good creep rupture strength at high temperatures Not as strong as Nimonic 90 Very good at cryogenic temperatures Age hardenable ☑ High temperature dynamic applications	Nuclear reactors Gas turbines Rocket engines Pressure vessels Aircraft structures
C	-	0.08			
Mn	-	1.00			
Si	-	0.50			
S	-	0.01			
Cr	14.00	17.00			
Ni	70.00	-			
Nb/Cb	0.70	1.20			
Ti	2.25	2.75			
Al	0.40	1.00			
Fe	5.00	9.00			
Co	-	1.00			
Ta	-	0.05			
Cu	-	0.50			
			Designations		
			W.Nr. 2.4669		
			UNS N07750		
			AWS 014		

Density	8.28 g/cm ³	0.299 lb/in ³
Melting Point	1430 °C	2600 °F
Coefficient of Expansion	12.6 µm/m °C (20 – 100 °C)	7.0 x 10 ⁻⁶ in/in °F (70 – 212 °F)
Modulus of Rigidity	75.8 kN/mm ²	10994 ksi
Modulus of Elasticity (Spring Temper + Aged)	218.0 kN/mm ²	31619 ksi
(Spring Temper + 3 Part Heat Treated)	212.4 kN/mm ²	30806 ksi
(No.1 Spring Temper + Aged)	213.7 kN/mm ²	30995 ksi

Heat Treatment of Finished Parts					
Condition as supplied by Alloy Wire	Type	Temperature		Time (Hr)	Cooling
		°C	°F		
Spring Temper	Age Harden	650	1200	4	Air
Spring Temper (3 Part)	Anneal	1150	2100	2 ★★	Air
	Stabilize	843	1550	24	Air
	Age Harden	704	1300	20	Air
No. 1 Temper	Age Harden	730	1350	16	Air

Properties				
Condition	Approx. tensile strength		Approx. operating temperature	
	N/mm ²	ksi	°C	°F
Annealed	800 – 1000	116 – 145	-	-
No. 1 Temper	900 – 1150	130 – 167	-	-
Spring Temper	1100 – 1500	159 – 217	-	-
No. 1 Temper + Aged	1300 – 1450	188 – 210	-200 to +550	-330 to +1020
Spring Temper + Aged	1350 – 1750	196 – 254	-200 to +370	-330 to +700
Spring Temper + 3 part heat treated	1100 – 1250	159 – 181	-200 to +550	-330 to +1020

The above tensile strength ranges are typical. If you require different please ask.

★★ for diameters below 1.00mm contact AWI Technical department ☑ Dynamic applications = active/lively/changing